

# Cleveland

Wheels & Brakes

Parker Hannifin Corporation

**Aircraft Wheel & Brake**

1160 Center Road

Avon, Ohio 44011 USA

1-800-BRAKING (272-5464)

440-937-1272 • FAX 440-937-5409

# PRODUCT REFERENCE MEMO

## PC-12 BRAKE LINING CONDITIONING PROCEDURE

**EFFECTIVITY:** All Parker Hannifin (Cleveland Wheels & Brakes) P/N 30-244 Brake Assemblies

**APPLICABILITY:** PC-12, PC-12/45, PC-12/47, and PC-12/47E aircraft converted per STC No. SA01376CH to use Cleveland main wheel and brake conversion kit 199-241.

**REASON:** To provide optimum service life of the brake lining material used in conversion kit part number 199-241, it is necessary to properly condition (glaze) the linings.

**DESCRIPTION:** Brake linings can show accelerated wear if not properly conditioned.

The brakes should be conditioned after installation of the kit (ref. Kit Installation Manual IM199-241) and prior to placing the aircraft back in service.

Conditioning may be accomplished as follows:

- a) Perform two (2) consecutive full stop braking applications from 30 to 35 knots. Do not allow the brake to cool substantially between the stops.
- b) Allow the brakes to cool for ten to fifteen minutes.
- c) Apply the brakes and check for restraint at high static throttle. If brakes hold, conditioning is complete.
- d) If brakes cannot hold aircraft during static run-up, allow brakes to cool completely and repeat steps a through c.

If the brakes are used exclusively for low speed (below 25 kts.) applications, then periodic conditioning is recommended to optimize service life.

**COMPLIANCE:** Recommended.

**APPROVAL:** The engineering contents of this Product Reference Memo are FAA DER approved.

**WEIGHT & BALANCE:** Not applicable.

**PUBLICATIONS:** PRM75 is available from:

Customer Support  
Parker Hannifin Corporation  
Aircraft Wheel & Brake  
1160 Center Road  
Avon, Ohio

Phone: 1-800- BRAKING (272-5464)  
FAX: 440-937-5409