

  
**ROSEN PRODUCT  
 DEVELOPMENT INC.**  
P.O. BOX 21636, EUGENE, OR 97402 (503) 342-3312

ROSEN BK 117 GENERAL  
 SAWTUB SYSTEM

DRAWING LIST  
 RBK117-00 DL

DRAWING #	DESCRIPTION	SHEET #	REV LEVEL	DCN #'S
RCBS-100A	CLAMPING BLOCK	1	A	-
RCBS-100A PL	PARTS LIST	1	A	-
RBK117-100	RAIL ASSEMBLY BRACKET DETAILS	1	A	-
RBK117-100 PL	PARTS LIST	1	A	-
RBK117-200	LENS ASSEMBLY	1	A	-
RBK117-200 PL	PARTS LIST	1	A	-
RBK117-300	BK 117 ASSEMBLY DWG.	1	-	-
RBK117-300 PL	PARTS LIST	1	A	-
RBK117-400	INSTALL. INSTRUCTION	1	-	-

**R**  
**ROSEN PRODUCT**  
**DEVELOPMENT INC.**  
P.O. BOX 21636, EUGENE, OR 97402 (503) 342-3882

PARTS LIST  
DRAWING NUMBER  
RCBS-100A PL  
SHEET 1 - REV. "A"

NO.	REQUIRED	PART NUMBER	DESCRIPTION	MATERIAL	
1		1 RCBS-100A-1	COMPLETE CLAMPING BLOCK ASSEMBLY		
2		1 RCBS-100A-2	SWIVEL	6061-T6 ALUMINUM	1
3		1 RCBS-100A-3	CLAMPING BLOCK NUT PLATE	6061-T6 ALUMINUM	1
4		1 RCBS-100A-4	CLAMPING BLOCK BODY	6061-T6 ALUMINUM	1
5		1 RCBS-100A-5	THUMB SCREW	560 FREE MACHINE BRASS	2
10		1 RCBS-100A-10	RETAINING CLIP	STEEL	
11		1 RCBS-100A-11	SPRING	STEEL	
12		1 RCBS-100A-12	7/32 BALL BEARING	STEEL	
13		1 RCBS-100A-13	TENSION PLUG	RUBBER	
14		1 RCBS-100A-14	1/4-28x3/8 SOCKET SET SCREW	STAINLESS STEEL	
15		2 RCBS-100A-15	8-32x3/8 SOCKET FLAT HEAD SCREW	STAINLESS STEEL	

1 -ANNOIDIZED BLACK PER MIL A8625 TYPE 2  
2 -BLACK EPOXY POWDER COAT WRINKLE FINISH

REV. "A" - MARCH 25, 1993

COMP: C-10BPL1

**R**  
**ROSEN PRODUCT  
 DEVELOPMENT INC.**  
 P.O. BOX 21630, EUGENE, OR 97402 (503) 342-3302

PARTS LIST  
 DRAWING NUMBER  
 RBK117-100 PL  
 SHEET 1 - REV. "A"

NO.	REQUIRED		PART NUMBER	DESCRIPTION	MATERIAL	
1		1	RBK117-100-1	MONORAIL	BRASS 330 FH Ø.313x.065 WALL	1
5		1	RBK117-100-5	MOUNTING BRCK'T	260 HH BRASS .090 THICK	1
5 A		1	RBK117-100-5A	MOUNTING BRCK'T	260 HH BRASS .090 THICK	1
6		2	RBK117-100-6	MOUNTING BRCK'T	260 HH BRASS .090 THICK	1
7		2	RBK117-100-7	MOUNTING BRCK'T	260 HH BRASS .090 THICK	1
12		1	RBK117-100-12	RAIL ASSEMBLY		1

1 -CHROME PLATING (MILT. SPEC.) QQ-C-302B TYPE I

  
**ROSEN PRODUCT  
 DEVELOPMENT INC.**  
P.O. BOX 21238, ELLEN, OR 97402 (503) 342-3332

PARTS LIST  
 DRAWING NUMBER  
 RBK117-200 PL  
 SHEET 1 - REV. "A"

NO.	REQUIRED			PART NUMBER	DESCRIPTION	MATERIAL
1			2	RBK117-200-1	LENS (DARK GRAY)	ACRYLITE GP ACRYLIC 115-0
NR			2	RBK117-200-NR	LENS NECK REINFORCEMENT	6061-T6 ALUMINUM 1
6			2	RBK117-200-6	#8-32x1/4 SOCKET CAP SCREW BUTTON HEAD	STAINLESS STEEL
12			2	RBK117-200-12	LENS ASSEMBLY	

1 -ANODIZING BLACK PER MIL A8625 TYPE 2  
 REV. "A" - MARCH 25, 1993

COMP: R-117PL2

**R**  
**ROSEN PRODUCT  
 DEVELOPMENT INC.**

P.O. BOX 21616, EUGENE, OR 97402 (503) 342-3802

PARTS LIST  
 DRAWING NUMBER

RBK117-300 PL  
 SHEET 1 - REV. "A"

NO.	REQUIRED		PART NUMBER	DESCRIPTION	MATERIAL
1		1	RBK117-300-1	COMPLETE SYSTEM	
3		2	RBK117-300-3	VISOR ASSEMBLY	
4		1	RBK117-100-12	RAIL ASSEMBLY	FM BRASS
6		6	A8K75	RIVNUT	ALUMINUM
7		6	AN526C8-32R10	MOUNTING SCREWS	STAINLESS STEEL
8		2	RB117-300-8	WHITE END CAPS	