

# RIVETS – RIVET NUTS

## CLOSED END POP RIVETS



Model	Head	Size	Grip	Part No.	Price
AD42H	Dome	1/8"	.063-.125	04-02334	---
AD43H	Dome	1/8"	.125-.187	04-02335	---
AK42H	CSK	1/8"	.063-.125	04-02336	---
AK43H	CSK	1/8"	.125-.187	04-02337	---

## RIVET NUTS (OPEN END)

The Rivet nut is a one-piece internally threaded and counterbored tubular aluminum rivet that can be pulled up or headed while working entirely from one side, forming a bulge or head on the blind side. This upset is large enough to resist being pulled through metal or plastic even under conditions of eccentric load. It overcomes the difficulty of installing brackets, handles or other attachments to tubular pieces.

### FLAT HEAD

Part Number	Type	Grip Range	Length	Thread	Price Each
NAS1329A06K75	Keyed	.010-.075	.438	6-32	---
NAS1329A06-75	Keyless	.010-.075	.438	6-32	---
NAS1329A06K120	Keyed	.075-.120	.500	6-32	---
NAS1329A06-120	Keyless	.075-.120	.500	6-32	---
NAS1329A08K75	Keyed	.010-.075	.438	8-32	---
NAS1329A08-75	Keyless	.010-.075	.438	8-32	---
NAS1329A08K120	Keyless	.075-.120	.500	8-32	---
NAS1329A08-120	Keyless	.075-.120	.500	8-32	---
NAS1329A3K80	Keyed	.010-.075	.438	10-32	---
NAS1329A3-80	Keyless	.010-.075	.438	10-32	---
AEA10K140	Keyed	.075-.140	.500	10-32	---
AEA10-140	Keyless	.075-.140	.500	10-32	---

### COUNTERSUNK HEAD

Part Number	Type	Grip Range	Length	Thread	Price Each
NAS1330A06K106	Keyed	.065-.106	.500	6-32	---
NAS1330A06-106	Keyless	.065-.106	.500	6-32	---
NAS1330A08K106	Keyed	.065-.106	.500	8-32	---
NAS1330A08-106	Keyless	.065-.106	.500	8-32	---

## AVEX NON-STRUCTURAL BLIND RIVETS

Avex non- structural blind rivets, with aluminum body and steel stem, are similar to the Cherry BSP and BSC commercial rivets. We stock the standard dome head, 120° countersunk head and the low-profile "Lo-Pro" dome head rivets in diameters up to 3/16".

Head Style	Part No.	Dia.	Grip Range	Price		
				Each	100	1000
Dome	1601-0410	1/8"	To .187	---	---	---
	1601-0414	1/8"	To .312	---	---	---
	1601-0613	3/16"	To .250	---	---	---
	1601-0619	3/16"	To .437	---	---	---
	04-01949	5/32"	.046-.250	---	---	---
Counter-sunk (120°)	1604-0412	1/8"	To .250	---	---	---
	1604-0514	5/32"	To .312	---	---	---
	1604-0615	3/16"	To .312	---	---	---
Lo-Pro	1661-0613	3/16"	To .250	---	---	---
	1661-0621	3/16"	To .500	---	---	---

## PULL RIVETS



Blind open end pull rivets are available in a variety of sizes, types, and materials to fit most any application. Simple three step riveting make quick work of most any fastening job. These open end rivets resemble conventional tubular rivets when set, but retain the mandrel within the rivet body for added strength.

**Note:** All rivets listed are round head rivets.

Code No.	Type	Dia.	Head	Range	Part No.	Price
AD42-A	Aluminum	1/8	1/4	1/16 to 1/8	15-05793	---
AD43-A	Aluminum	1/8	1/4	1/8 to 3/8	15-05794	---
AD48-A	Aluminum	1/8	1/4	3/8 to 1/2	15-05795	---
ADL44-A	Aluminum	1/8	3/8	3/16 to 1/4	15-05797	---
AD62-A	Aluminum	3/16	3/8	1/16 to 1/8	15-05796	---
AD66-A	Aluminum	3/16	3/8	1/4 to 3/8	15-05807	---
AD68-A	Aluminum	3/16	3/8	3/8 to 1/2	15-05808	---
ADL612-A	Aluminum	3/16	5/8	5/8 to 3/4	15-05809	---
ADL68-A	Aluminum	3/16	5/8	3/8 to 1/2	15-05810	---
SD42	Steel	1/8	1/4	1/16 to 1/8	15-05798	---
SD43	Steel	1/8	1/4	1/8 to 3/16	15-05799	---
SD48	Steel	1/8	1/4	3/8 to 1/2	15-05800	---
SDL44	Steel	1/8	3/8	3/16 to 1/4	15-05801	---
SD62	Steel	3/16	3/8	1/16 to 1/8	15-05811	---
SD66	Steel	3/16	3/8	1/4 to 3/8	15-05812	---
SD68	Steel	3/16	3/8	3/8 to 1/2	15-05813	---
SDL612	Steel	3/16	5/8	5/8 to 3/4	15-05814	---
SDL68	Steel	3/16	5/8	3/8 to 1/2	15-05815	---
SSD42-S	Stainless Steel	1/8	1/4	1/16 to 1/8	15-05802	---
SSD43-S	Stainless Steel	1/8	1/4	1/8 to 3/16	15-05803	---
SSD48-S	Stainless Steel	1/8	1/4	3/8 to 1/2	15-05804	---
SSD64-S	Stainless Steel	3/16	3/8	1/8 to 1/4	15-05805	---
SSD68-S	Stainless Steel	3/16	3/8	3/8 to 1/2	15-05806	---

## RIVET/RIVET NUT BACK MARKER



Used to locate pre-drilled holes in the wing ribs, fuel tank covers, panels, skin. Pre-drill the ribs, screw in the back markers, lay the skin sheet over the top, tap with a hammer, turn the sheet over, and drill the holes. This is especially useful for rivnut installation. Due to the large size of the hole required, small errors in location can lead to the "Oh darn, I missed the rib syndrome". Backmarkers can save you hours of frustration. Two sizes of threaded backmarkers are available. We recommend using the 04-00131 for wing ribs. Drilling the wing ribs with a 3/32" drill. Drop in the back markers. Mark the skin by taping with a soft hammer. Turn the skin over and drill the skin with a 3/32" drill. Cleco the skin into position enlarge the holes with #30 drill & cleco. Now you are ready to rivet.

Nut Plate	Marker Size	Drill Size	Part No.	Price Ea.
10-32	.154	3/8"	04-00124	---