## **HOMEBUILDERS MAIN GEAR AXLES** ACS AXLES - BOLT-ON TYPE



500X5 AXLE - Machined from 2024T3 aluminum. Gold anodized per specification MIL-A-8625C, Type II for improved corrosion resistance. Length 5-3/4". Mounting bolt pattern is four equally spaced 1/4" dia. holes on 1-15/16" dia. bolt circle. Thread size: 1-1/4 x 16.

P/N 11701 Ea.

**500X5 AXLE -** For 199-152 heavy duty discs (as used in Cozy). Same as #11701 axles above except 6" long and without undercut between bearings......P/N 11701-2

SPACERS FOR 500 X 5 AXLE - 2 required per axle when used with Cleveland wheels. Not required on 600x6 size

P/N 11716 Ea.

EXTRA WIDE SPACER FOR 500X5 AXLE - 7/16" wide as used on 199-152 heavy duty discs. 1 required per axle with P/N 11716 (Use Axle # 11701-2) ......P/N 11716-2 **Ea.**`

### ACS AXLES - WELD-ON TYPE

500 X 5 AXLE - For use on welded type gear. Fabricated from 1-1/4" O.D. x .120 wall 4130N steel tubing. Precision ground for proper bearing fit. One end threaded 1-1/4 x 12 for round axle nut. 12" long. P/N 11703-1 Ea.

**600 X 6 AXLE -** For use on welded type gear. Fabricated from 1-1/2" O.D. x .120 wall 4130N steel tubing. Precision ground for proper bearing fit. One end threaded 1-1/2 x 16 for round axle nut. 12" long.

P/N 11704-1 Ea.



06-11800 06-11900

### **AXLE NUTS**

Castle type nuts manufactured to MIL Specification MS21025 using 4140 steel. Mild steel nuts are not acceptable for use on certificated aircraft. 1-1/4" dia. nuts for 500 x 5 axles, 1-1/2" dia. nuts for 600 x 6

Nut	Туре	Thread	Axle Type	Part No.	Price
Matco	Castle	5/8-18	Matco	06-11815	
	Castle	1-1/4-16	Cessna	06-11800	
	Castle	1-1/2-16	Cessna	06-11900	
ACS	Round	1-1/4-12	Piper	11725	
ACS	Round	1-1/2-16	Piper	11726	
Grove	Round	1-1/4-12	Piper	06-00937	

## TAPER SHIMS

For wheel alignment. Ideal setting is zero toe-in and zero camber at normal operating weight. Shims may be rotated to any one of four positions to obtain desired result.



0441157-1

Axle	Shim	Approx. correction value		Price
Size	Part No.	Camber	Toe-In	Each
500x5	0441157-1	1/2°	0.06"	
	0441157-3	1°	0.12"	
	0441157-2	2°	0.006"	
600x6	0441139-5	1/2°	0.12"	
	0441139-6	1°	0.20-0.25"	
	0541111-2	2-1/2°	0.10-0.25"	

## **AXLE WITH WOODRUFF KEY**

Axle 5/8" x 8" with Woodruff Key (Cotter Pin hole) .....P/N 06-01004

## **GROVE AXLES**

For 500X5 Wheels with Wheel Pant Stub Diameter: 1.25" • Material: Solid 2024-T3 aluminum w/anodized finish • Hole Pattern: 1-15/16" bolt circle; 1/4"dia. holes. Requires (2) P/N5710 spacers per axle. P/N 06-00601

For 600X6 Wheels with Wheel Pant Stub • Diameter: 1.5" • Material: Solid 2024-T3 aluminum w/anodized finish • Hole Pattern: 2.25" bolt circle; (2) 2-15/16" dia. bolt holes & (2) 2-3/8" dia. bolt holes.

P/N 06-00602



# **GROVE AXLE SPACER 5712**

I.D.: 1.25", O.D.: 1.438", Thickness: 0.360", Used with 5015 axle, 1 (one) required per axle. P/N 06-01504



## **GROVE AXLE SPACER 5710**

I.D: 1-1/4" • O.D. 1-3/4", Thickness: 1/4", Used with 500x5 axle, 2 required per axle ......P/N 06-00852



## **GROVE ALUMINUM WHEEL PANT AXLE NUTS**

Model	Axle	Thread	Part No.	Price
5512	500x5	1-1/4x16	06-01677	
5513	600x6	1-1/2x16	06-01678	
	400x4	3/4x16	06-01742	-



CESSNA MAIN GEAR AXLE For use on flat spring landing gear, Cessna models

180, 182, 185 and 206. It is highly recommended to replace aluminum axles with these much stronger steel axles when operating on rough conditions, with larger wheels or on skis. FAA-PMA approved.

Steel .......P/N 05-00481 Titanium.....P/N 05-12478



# **GROVE HOMEBUILT** AIRCRAFT LANDING GEAR

These custom landing gear are fabricated from aircraft grade 2024T3 aluminum. After cutting and milling, they are annealed to "O" condition for bending, and then

heat-treated to "T6" condition for exceptional strength and durability. Top quality landing gear at exceptional pricing.

Aircraft Type	Part No.	Price
KITFOX - Mod 3&4 TD	06-04025	
PITTS - S1	06-03915	
S1-11B SuperStinker	06-04035	
Baby Lakes	06-04070	
VP1 - 1100B Free Standing No Cables	06-04040	
Zenair CH701	06-00058	

NOTE: Request landing gear layout sheet when placing order or quotation Request for custom landing gear to verify correct gear for application.

**NOTE: ALL GROVE AIRCRAFT LANDING GEAR IS** NON-CANCELLABLE / NON-RETURNABLE.